

## TRAINING ACTIVITIES

### Objectives

With solar expected to become the world's primary electricity source by 2030, the Solar Quality Summit 2025 brought together industry leaders to spotlight the critical role of high-quality manufacturing and advanced operation and maintenance (O&M) practices. The summit emphasized that cost-effective solar energy must not come at the expense of quality and long-term performance. The objective of the attendance to this event was to obtain information about the state-of-art of PV O&M in the industry.

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### Results

#### Solar's Rise and the New Value of O&M

- Financial relevance of solar: a multi-billion-dollar business.
- Quality as essential for de-risking investments and increasing returns.
- Need for robust quality assurance (QA) systems to lower LCOE, improve module lifespan, and manage system complexity.

#### Quality vs. Price: A Strategic Choice

- Information flow across the PV value chain is fractured. Module buyers often lack insight into why a product was selected or how it was tested.
- Quality assurance is often claimed but rarely implemented in practice.
- Low prices (e.g., < €2/kW/year for O&M) are below sustainable levels and risk compromising long-term performance.

### AI, Digital Twins and Data Sharing

- AI is bridging the gap in field workforce shortages, with applications in defect detection, pattern recognition, and maintenance prioritization.
- Digital twins and real-time monitoring platforms allow better asset understanding and performance forecasting.
- Challenges include trust in AI output, workforce capacity, data quality, and integration across fragmented systems.
- Data spaces help maintain data sovereignty while enabling secure collaboration.
- Challenges include NDAs, unstructured internal data, and lack of incentives for data sharing.
- Opportunities: More predictive maintenance, system optimization, and transparency if challenges are addressed.

### O&M Best Practice guidelines

- A new chapter includes case studies on EL inspections after hail damage, showing that 80% of panels suffered damage, ranging from minor cracks to severe structural damage.
- Electrical safety is not yet a well-established topic in O&M, which is why a specific section has been included in the document.

### BESS deployment

- Thermal management & BMS are critical for safety and performance, especially with high-density batteries.
- Standardization & Certification: Knowing your supplier and their compliance status is key.
- Policy gaps (like Portugal's lack of storage safety licenses) slow integration.

### Standards and certification

- Over 200 IEC standards exist for PV, but gaps remain, especially around long-term degradation, junction box failures, and tracker/battery integration.
- Certification often involves ideal "golden modules," which may not reflect field-deployed products.
- There's a growing call for rating systems instead of binary pass/fail standards, allowing buyers to better assess product durability.
- There is a need for manufacturers to be involved in standardization committees, and it is also important to include users. Sometimes there is too much R&D.

### Recycling

- Reuse & Circularity: Business models are emerging, but legal frameworks and certification standards are still developing.
- Some RI are pushing for a "safe and sustainable by design" (SSBD) approach to reusability scoring.
- Without clear regulations, shipments risk being labeled as "waste" under the Basel Convention. New standards (e.g., IEC TR 63525) are on the way.

<b>Training Activity</b>	Attendance to SolarQualitySummit.
<b>Date</b>	18 & 19 February 2025
<b>Number of attendees</b>	2
<b>Place and country</b>	Spain (Barcelona)
<b>Consortium Partners involved</b>	EURAC, TECNALIA
<b>Additional Notes</b>	none



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